### Changes for the Better



### Revision B:

MSZ-FH25VE-ER1, MSZ-FH35VE-ER1 and MSZ-FH50VE-ER1 have been added.

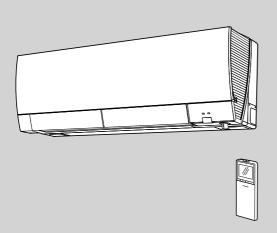
Please void OBB623 REVISED EDITION-A.

# INDOOR UNIT PARTS CATALOG

No. OBB623 REVISED EDITION-B

**Models** 

MSZ-FH25VE -EI, ERI MSZ-FH35VE -EI, ERI MSZ-FH50VE -EI, ERI



### **CONTENTS**

1. RoHS PARTS LIST-----2

SERVICE MANUAL (OBH623)

NOTE:

RoHS compliant products have <G> mark on the spec name plate.



### Revision A:

• MSZ-FH50VE- E1 has been added.

### Revision B:

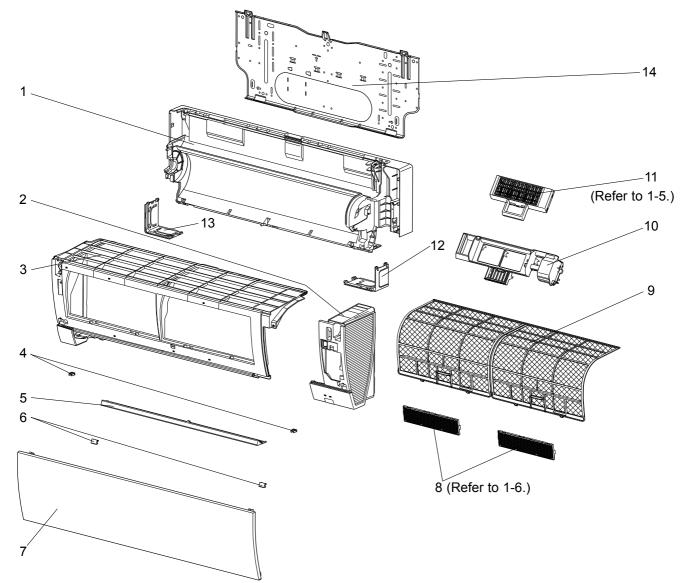
• MSZ-FH25VE-ER1, MSZ-FH35VE-ER1 and MSZ-FH50VE-ER1 have been added.

### 1

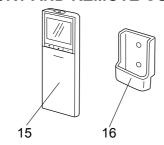
### **Rohs Parts List**

MSZ-FH25VE MSZ-FH35VE MSZ-FH50VE

### 1-1. INDOOR UNIT STRUCTURAL PARTS



### 1-2. ACCESSORY AND REMOTE CONTROLLER



# **Rohs Parts List**

### 1-1. INDOOR UNIT STRUCTURAL PARTS

	<u></u>	Part No.	Part name	Councile and							
No.	SHS			Symbol in Wiring		I	Remarks				
	2	i ditito.	T dit Hallo	Diagram	25VE-	25VE-	35VE-	35VE-	50VE-	50VE-	rtomarko
					E1	ER1	E1	ER1	E1	ER1	
1	G	E12 J46 234	BOX ASSEMBLY		1	1	1	1	1	1	
2	G	E12 J44 085	PANEL RIGHT ASSEMBLY		1	1	1	1	1	1	
3	G	E12 J44 086	PANEL LEFT ASSEMBLY		1	1	1	1	1	1	
4	G	E12 F95 142	CATCH		2	2	2	2	2	2	2 PCS/SET
5	G	E12 J44 717	PANEL UNDER		1	1	1	1	1	1	
6	G	E12 J44 067	SCREW CAP		2	2	2	2	2	2	2 PCS/SET
7	G	E12 J44 010	FRONT PANEL		1	1	1	1	1	1	
8	G	_	AIR CLEANING FILTER (ELECTROSTATIC ANTI- ALLERGY ENZYME FILTER)		1	1	1	1	1	1	1 PC/SET MAC-2330FT-E
	G	_	AIR CLEANING FILTER (DEODORIZING FILTER)		1	1	1	1	1	1	1 PC/SET MAC-3000FT-E
9	G	E12 J44 100	AIR FILTER		2	2	2	2	2	2	1 PC/SET
10	G	E12 J44 775	AIR PURIFYING DEVICE SUPPORT		1	1	1	1	1	1	
11	G	E12 J44 774	AIR PURIFYING DEVICE		1	1	1	1	1	1	
12	G	E12 J44 975	CORNER BOX RIGHT		1	1	1	1	1	1	
13	G	E12 J44 976	CORNER BOX LEFT		1	1	1	1	1	1	
14	G	E12 J44 970	INSTALLATION PLATE		1	1	1	1	1	1	

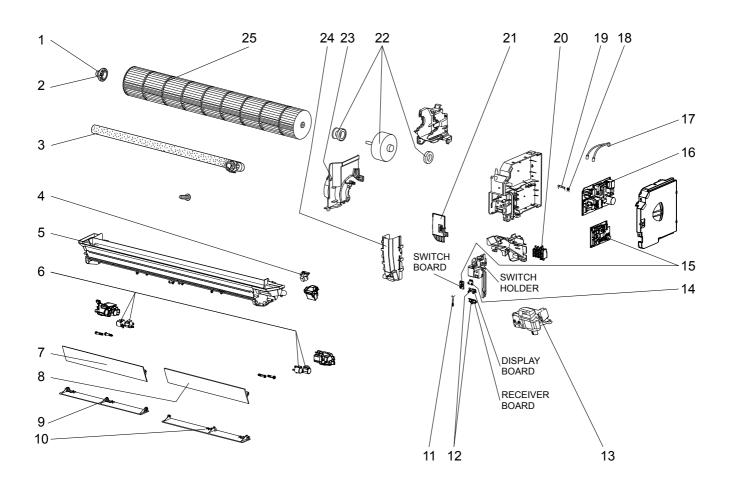
### 1-2. ACCESSORY AND REMOTE CONTROLLER

15	G	E12 J44 426	REMOTE CONTROLLER	1	1	1	1	1	1	SG13A
16	G	E12 F28 083	REMOTE CONTROLLER	1	1	1	1	1	1	
			HOLDER		•	•	·	•	•	

OBB623B 3

### **ROHS PARTS LIST**

# MSZ-FH25VE MSZ-FH35VE MSZ-FH50VE 1-3. INDOOR UNIT ELECTRICAL PARTS AND FUNCTIONAL PARTS



## **Rohs Parts List**

### 1-3. INDOOR UNIT ELECTRICAL PARTS AND FUNCTIONAL PARTS

	တ္			Symbol							
No.	RoHS	Part No.	Part name	in Wiring	25\/E	25\/E		2-FH 35VE-	E0VE	E0VE	Remarks
	œ			Diagram	23VE-	ER1	35VE-	ER1	50 V E-	ER1	
1	G	E12 751 509	BEARING MOUNT		1	1	1	1	1	1	
2	G	E12 001 504	SLEEVE BEARING		1	1	1	1	1	1	
3	G	E12 897 702	DRAIN HOSE		1	1	1	1	1	1	
4	G	E12 J44 303	VANE MOTOR (VERTICAL)	MV2	1	1	1	1	1	1	RIGHT & LEFT
5	G	E12 J44 235	NOZZLE ASSEMBLY		1	1	1	1	1	1	
6	G	E17 103 303	VANE MOTOR (HORIZONTAL)	MV1	4	4	4	4	4	4	UP & DOWN, 1 PC/SET
7	G	E12 J45 040	VANE UPPER (L)		1	1	1	1	1	1	
8	G	E12 J44 040	VANE UPPER (R)		1	1	1	1	1	1	
9	G	E12 J45 041	VANE LOWER (L)		1	1	1	1	1	1	
10	G	E12 J44 041	VANE LOWER (R)		1	1	1	1	1	1	
11	G	E12 J44 308	ROOM TEMPERATURE THERMISTOR	RT11	1	1	1	1	1	1	
12	G	E12 J44 468	DISPLAY AND RECEIVER P.C. BOARD		1	1	1	1	1	1	
13	G	E12 J44 391	DISPLAY AND i-see SENSOR ASSEMBLY **1		1	1	1	1	1	1	
14	G	E12 J44 316	INTERLOCK SWITCH (AIR PURIFYING DEVICE)		1	1	1	1	1	1	
	G	E12 M89 452			1	1					
15	G	E12 M90 452	P.C. BOARD ×2				1	1			
	G	E12 M91 452	T.O. BOARD X2						1	1	
16	G	E12 J44 440	POWER P.C. BOARD		1	1	1	1	1	1	
17	G	E12 J44 307	INDOOR COIL THERMISTOR	RT12,RT13	1	1	1	1	1	1	
18	G	E12 B75 385	VARISTOR	NR11	1	1	1	1	1	1	
19	G	E12 A49 382	FUSE	F11	1	1	1	1	1	1	T3.15AL250V
20	G	E12 F95 375	TERMINAL BLOCK	ТВ	1	1	1	1	1	1	
21	G	E12 F95 784	V.A. CLAMP		1	1	1	1	1	1	
22	G	E12 J44 300	INDOOR FAN MOTOR **3	MF	1	1	1	1	1	1	RC0J30-□□
23	G	E12 J46 333	MOTOR BAND		1	1	1	1	1	1	
24	G	E12 J44 541	WATER CUT		1	1	1	1	1	1	
25	G	E12 J44 302	LINE FLOW FAN		1	1	1	1	1	1	

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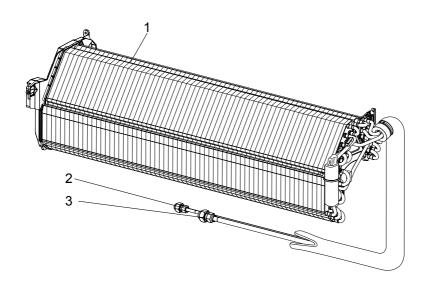
<sup>\*\*1</sup> Including i-see SENSOR and i-see SENSOR MOTOR (MT).

\*\*2 Including SWITCH P.C. BOARD

\*\*3 Including FAN MOTOR RUBBER MOUNT (2 PCS/SET)

# **Rohs Parts List**

# MSZ-FH25VE MSZ-FH35VE MSZ-FH50VE 1-4. INDOOR UNIT HEAT EXCHANGER



No.	онѕ	Part No.	Part name	Symbol			5 .				
	Ro			in Wiring Diagram	25VE-	25VE- ER1	35VE-	35VE- ER1	50VE-	50VE- ER1	Remarks
	G	E12 J44 620	INDOOR HEAT EXCHANGER		1	1	1	1			
'	G	E12 J46 620							1	1	
2	G	E12 151 667	UNION (LIQUID)		1	1	1	1	1	1	ø6.35
2	G	E12 815 666	UNION (GAS)		1	1	1	1			ø9.52
3	G	E12 155 666							1	1	ø12.7

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### **ROHS PARTS LIST**

### 1-5. AIR PURIFYING DEVICE

### Every 3 months:

• Remove dirt by a vacuum cleaner.

### When dirt cannot be removed by vacuum cleaning:

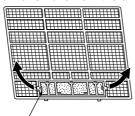
- Soak the filter together with its frame in lukewarm water and rinse it.
- After washing, dry it well in shade.
- NOTE 1: The air purifying device does not function for safety for a couple minutes after the operation starts or the front panel is opened/closed.
- **NOTE 2:** Do not disassemble the air purifying device.
- **NOTE 3:** Do not touch any parts other than the frame of the air purifying device.



### 1-6. AIR CLEANING FILTER

### Air cleaning filter replacement

Pull to remove from the air filter



Air cleaning filter

- Electrostatic anti-allergy enzyme filter (Blue)
- . Deodorizing filter (Black)

### **ELECTROSTATIC ANTI-ALLERGY ENZYME FILTER (BLUE)**

#### **Every 3 months:**

• Remove dirt by a vacuum cleaner.

### When dirt cannot be removed by vacuum cleaning:

- Soak the filter and its frame in lukewarm water before rinsing it.
- After washing, dry it well in shade. Install all tabs of the air filter.

### Every year:

- Replace it with a new air cleaning filter for best performance.
- **NOTE 1:** Clean the filters regularly for best performance and to reduce power consumption.
- NOTE 2: Dirty filters cause condensation in the air conditioner which will contribute to the growth of fungi such as mold. It is therefore recommended to clean air filters every 2 weeks.

Model	Part No.
MSZ-FH25VE MSZ-FH35VE MSZ-FH50VE	MAC-2330FT-E

### **DEODORIZING FILTER (BLACK)**

### **Every 3 months:**

- Remove dirt by a vacuum cleaner, or soak the framed filter in lukewarm water (30 to 40 °C) for about 15 minutes. Rinse well.
- After washing, dry it well in shade.
- Deodorizing feature recovers by cleaning the filter.

#### When dirt or smell cannot be removed by cleaning:

• Replace it with a new air cleaning filter.

Model	Part No.
MSZ-FH25VE MSZ-FH35VE MSZ-FH50VE	MAC-3000FT-E



# MITSUBISHI ELECTRIC CORPORATION

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